

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

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Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, Va 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project(0704-0188), Washington, DC 20503. Please do not return your form to either of these addresses.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 8725292 (19207) KIT, REPLACEMENT, FUEL			2. CAGE 19207		3. SPI NO. AK06784673	
4. NATIONAL STOCK NO. 2910-00-678-4673			5. DATE OF DRAWING 5-9-97		6. REVISION G	
7. QUP 1 EA.	8. ICQ SEE NOTE K	9. UNIT PACK WT. (LB) 2.8	10. UNIT PACK CU (CU. FT.) 0.090		11. UNIT PACK SIZE (INCHES) 6.8 X 5.2 X 4.4	
		18. STEPS	19. REQD	20. DESCRIPTION		
12. MILITARY PRESERVATION MIL-P-116, METHOD IA-15						
13. CLEANING MIL-P-116, PROCESS C-1						
14. DRYING MIL-P-116						
15. PACKING						
a. LEVEL A MIL-STD-2073-1 AND NOTE L						
b. LEVEL B MIL-STD-2073-1 AND NOTE L						
16. MARKING MIL-STD-129 AND NOTE J						

A. INSPECT PRESERVATION AND UNIT PACK IN ACCORDANCE WITH MIL-STD-2073-1. INSPECT PACKING IN ACCORDANCE WITH MIL-STD-1186 AND THE APPLICABLE CONTAINER SPECIFICATION.

B. THIS KIT CONTAINS THE FOLLOWING ITEMS LISTED ON REVISION E, OF DRAWING 8725292 CAGE 19207 AND ARE SEGREGATED AS SHOWN BELOW:

PART NUMBER (CAGE)	DESCRIPTION	QTY	METHOD	SEG. PACK
7034575 (--)	PUMP-FUEL, ENGINE	1	I	1
7034581 (--)	VALVE, RELIEF	1	I	2
7034578 (--)	SPRING, HELICAL	1	III	3
7034577 (--)	SPRING, GUIDE	1	III	3
MS29513-25 (96906)	"O" RING	2	IC-3	4
7034579 (--)	BONNET-VALVE	1	III	5
7034580 (--)	COVER PLATE	1	III	3
MS35333-38 (96906)	LOCK WASHER	8	III	5
221108 (24617)	MACHINE SCREW	8	III	5
7034576 (--)	SCREW	1	III	5
7415354 (--)	GASKET	1	IC-3	6
7047081 (--)	LOCK NUT	1	III	5
444017 (24617)	ADAPTER	1	III	5
444029 (19207)	SPRING, GUIDE	1	III	5
11668611 (19207)	SPRING, HELICAL	1	III	3
7320386 (--)	INSTALLATION INST	1	III	7

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17. NOTES/DRAWINGS CONTINUED

**C. PREPARE THE FOLLOWING ITEM IAW THE STEPS BELOW:
PUMP-FUEL, ENGINE 7034575 1 EA.**

STEPS	ACTION	SPECIFICATIONS
1	PRESERVATIVE	VV-L-800 (APPLY TO EXTERNAL FERROUS PARTS. FLUSH INTERIOR AND DRAIN EXCESS.)
2	CAP	MIL-C-5501/7 TYPE 1 SIZE 23 - 2 EA, SIZE 13 - 2 EA.
3	INTIMATE WRAP	MIL-B-121, TY II, CL 2, GR A SIZE: 8 X 15
4	CUSHION WRAP	MIL-B-121, TY II, CL 2, GR A SIZE: 8 X 15
5	TAPE	A-A-883
6	IDENTIFY	IDENTIFY WRAP WITH SEGREGATED PACK NUMBER "1".
7	INSPECT	INSPECT SEGREGATED PACK IAW THE CRITERIA FOR METHOD I

**D. PREPARE THE FOLLOWING ITEM IAW THE STEPS BELOW:
VALVE-PRESSURE RELIEF 7034581 1 EA.**

STEPS	ACTION	SPECIFICATIONS
1	PRESERVATIVE	VV-L-800 (APPLY TO EXTERNAL FERROUS PARTS. FLUSH INTERIOR AND DRAIN EXCESS.)
2	INTIMATE WRAP	MIL-B-121, TY II, CL 2, GR A SIZE: 3 X 6
3	TAPE	A-A-883
4	IDENTIFY	IDENTIFY WRAP WITH SEGREGATED PACK NUMBER "2".
5	INSPECT	INSPECT SEGREGATED PACK IAW THE CRITERIA FOR METHOD I

E. PREPARE THE FOLLOWING ITEMS IAW THE STEPS BELOW:

SPRING, HELICAL	7034578	1 EA
SPRING, GUIDE	7034577	1 EA
COVER, PLATE - ACCESS	7034580	1 EA
SPRING, HELICAL	11668611	1 EA

STEPS	ACTION	SPECIFICATIONS
1	INTIMATE WRAP	MIL-B-17667 (PLACE ALL ITEMS INTO WRAP AND TAPE) SIZE: 4 X 7
2	TAPE	A-A-883
3	IDENTIFY	IDENTIFY WRAP WITH SEGREGATED PACK NUMBER "3".
4	INSPECT	INSPECT SEGREGATED PACK IAW THE CRITERIA FOR METHOD III

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17. NOTES/DRAWINGS CONTINUED

F. PREPARE THE FOLLOWING ITEM IAW THE STEPS BELOW:**"O" RING MS29513-25 2 EA**

STEPS	ACTION	SPECIFICATIONS
1	BAG	MIL-B-117, STYLE 2, TYPE 1, CLASS B, 4 MIL SIZE: 2-1/2 X 3
2	IDENTIFY	IDENTIFY WRAP WITH SEGREGATED PACK NUMBER "4".
3	INSPECT	INSPECT SEGREGATED PACK IAW THE CRITERIA FOR METHOD IC-3

G. PREPARE THE FOLLOWING ITEMS IAW THE STEPS BELOW:

BONNET - VALVE	7034579	1 EA
SCREW	7034576	1 EA
LOCK NUT	7047081	1 EA
SPRING, GUIDE	444029	1 EA
ADAPTER	444017	1 EA
MACHINE SCREW	221108	8 EA
LOCK WASHER	MS35333-38	8 EA

STEPS	ACTION	SPECIFICATIONS
1	INTIMATE WRAP	MIL-B-17667 (PLACE ALL ITEMS INTO WRAP AND TAPE) SIZE: 5 X 8
2	TAPE	A-A-883
3	IDENTIFY	IDENTIFY WRAP WITH SEGREGATED PACK NUMBER "5".
4	INSPECT	INSPECT SEGREGATED PACK IAW THE CRITERIA FOR METHOD III

H. PREPARE THE FOLLOWING ITEM IAW THE STEPS BELOW:**GASKET 7415354 1 EA**

STEPS	ACTION	SPECIFICATIONS
1	STIFFENER	A-A-1507 SIZE: 3-1/4 X 3-1/4 (2 REQUIRED)
3	TAPE	A-A-883 SIZE: 1 X 1 (4 PIECES REQUIRED)
2	BAG	MIL-B-117, STYLE 2, TYPE 1, CLASS B, 4 MIL SIZE: 4 X 6
4	IDENTIFY	IDENTIFY BAG WITH SEGREGATED PACK NUMBER "6".
5	INSPECT	INSPECT SEGREGATED PACK IAW THE CRITERIA FOR METHOD IC-3

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1. PART OR DRAWING NO. (CAGE) NOMENCLATURE

8725292 (19207) KIT, REPLACEMENT, FUEL

2. CAGE

19207

3. SPI NO.

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2910-00-678-4673

5. DATE

5-9-97

6. REVISION

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17. NOTES/DRAWINGS CONTINUED

I. PREPARE THE FOLLOWING ITEM IAW THE STEPS BELOW:

INSTALLATION INSTRUCTIONS

7320286

1 EA

STEPS

ACTION

SPECIFICATIONS

1

FOLD

FOLD DRAWING TO 5 X 5 WITH TITLE BLOCK SHOWING

2

BAG

MIL-B-117, STYLE 2, TYPE 1, CLASS B, 4 MIL

SIZE: 6 X 4

3

IDENTIFY

IDENTIFY BAG WITH SEGREGATED
PACK NUMBER "7".

4

INSPECT

INSPECT SEGREGATED PACK IAW THE
CRITERIA FOR METHOD IC-3

J. CONSOLIDATE STEPS "C" THROUGH "I" IAW THE STEPS BELOW:

STEPS

ACTION

SPECIFICATIONS

1

CONTAINER

ASTM D5118, TY CF, ST RSC, CL DOM

SIZE: 6 X 4-1/2 X 3-3/4

2

CLOSURE

ASTM D1974, METHOD 2B4

SIZE: 2 X 8 (2 PIECES REQUIRED)

3

BAG

MIL-B-117, STYLE 1, TYPE 1, CLASS E

SIZE: 10 X 12

4

IDENTIFY

ATTACH A PACKING LIST TO THE UNIT
PACK IN ACCORDANCE
WITH MIL-STD-129. ON PACKING LIST,
IDENTIFY THE CONTENTS OF EACH
SEGREGATED PACK.

K. INTERMEDIATE CONTAINER SHALL BE IAW TYPE CF AND CLASS WR OF ASTM D5118. INTERMEDIATE CONTAINER QUANTITY SHALL BE 12.

L. PACKING:

LEVEL A PACKING SHALL BE ACCOMPLISHED USING CLEATED-PLYWOOD BOXES, OVERSEAS TYPE, CONFORMING TO PPP-B-601, OR NAILED WOOD BOXES CONFORMING TO PPP-B-621, CLASS 2.

LEVEL B PACKING SHALL BE ACCOMPLISHED USING FIBERBOARD BOXES, WEATHER RESISTANT CLASS, CONFORMING TO ASTM D5118; OR TRIPLEWALL, CORRUGATED FIBERBOARD BOXES, CLASS 2, CONFORMING TO ASTM D5168; OR PALLET BASE CONTAINERS, TYPE III, CONFORMING TO MIL-B-43666.

WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED IAW MIL-STD-147.